FORM PTO-1390 (Modified) (REV 10-95) U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

	Ť	RANSMITTAL LETTER	TO THE UNITED STATES	0143-0473-6 PO 9 / 4 0 2 4 7 2					
		DESIGNATED/ELECTI	ED OFFICE (DO/EO/US)	U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR					
			IG UNDER 35 U.S.C. 371	09/402,472					
		TIONAL APPLICATION NO. PCT/FR98/00728	INTERNATIONAL FILING DATE April 10, 1998	PRIORITY DATE CLAIMED April 10, 1997					
		INVENTION JAL COMBUSTION ENGINE	E EXHAUST DEVICE AND METHO	D FOR MAKING SAME					
		NT(S) FOR DO/EO/US ELERIER, et al.							
Арр	icant	herewith submits to the United Sta	tes Designated/Elected Office (DO/EO/US)	the following items and other information:					
1.		This is a FIRST submission of it	tems concerning a filing under 35 U.S.C. 37	1.					
2.	\times	This is a SECOND or SUBSEQ	UENT submission of items concerning a fili	ing under 35 U.S.C. 371.					
3.		examination until the expiration	in national examination procedures (35 U.S. of the applicable time limit set in 35 U.S.C.	371(b) and PCT Articles 22 and 39(1).					
4.				e 19th month from the earliest claimed priority date.					
5.			ication as filed (35 U.S.C. 371 (c) (2))						
I marin			(required only if not transmitted by the Inte	rnational Bureau).					
			the International Bureau.						
======================================	X		pplication was filed in the United States Rec						
3 ₇		A translation of the International Application into English (35 U.S.C. 371(c)(2)).							
6. 7. 8.		A copy of the International Search Report (PCT/ISA/210). A mendments to the claims of the International Application and a PCT April 10 (25 M G C 27) (200)							
ine Hij		(0,0))							
		 a. are transmitted herewith (required only if not transmitted by the International Bureau). b. have been transmitted by the International Bureau. 							
445			wever, the time limit for making such amend	dments has NOT expired					
.3.		d. have not been made and		amonis has NOT expired.					
9.			to the claims under PCT Article 19 (35 U.S.	C. 371(c)(3)).					
Ť0.	X	An oath or declaration of the inve							
¥1.		A copy of the International Preliminary Examination Report (PCT/IPEA/409)							
12.									
It	ems	13 to 18 below concern document	(s) or information included:						
13.		An Information Disclosure State	ment under 37 CFR 1.97 and 1.98.						
14.		An assignment document for reco	ording. A separate cover sheet in compliance	e with 37 CFR 3.28 and 3.31 is included.					
15.	X	A FIRST preliminary amendmen							
		A SECOND or SUBSEQUENT	preliminary amendment.						
16.		A substitute specification.							
17.		A change of power of attorney and/or address letter.							
18.		Certificate of Mailing by Express Mail							
19.	X	☑ Other items or information:							
	Submission of English Translation and Declaration Under 37 CFR 1.495 Drawings (2 sheets)								

U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR INTERNATIONAL APPLICATION NO. 09/402,472 PCT/FR98/00728				ATTORNEY'S DOCKET NUMBER 0143-0473-6 PCT						
20. The fol	llowing fees are sub	mitted:.	<u> </u>					CALCULATION		······································
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			or JPO			\$840.00)			
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☐ Neither inter international	rnational preliminar I search fee (37 CFR	y examination (1.445(a)(2) p	fee (37 CFR 1.482) paid to USPTO	nor		\$970.00)			
☐ International and all claim	l preliminary examinas satisfied provision	nation fee paid as of PCT Art	d to USPTO (37 CFF icle 33(2)-(4)	R 1.482)		\$96.00				
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3			TOTAL NAT	TONAI	FI	Œ	=	\$0.00		
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SEND ALL CORRE	SPONDENCE TO:				_	7				
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1755 Jefferson Day	is Highway, Fourt	h Floor	EUSTADI, F.C.	1	SIC	NATUI	RE			
Crystal Square Five Arlington, Virginia 22202						Gregory J. Maier				
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DOCKET NO. 0143-0473-6 PCT

IN RE APPLICATION OF:

75-0101

Daniel CELERIER, et al.

SERIAL NO.:

09/402,472

FILED:

October 12, 1999

FOR:

INTERNAL COMBUSTION ENGINE EXHAUST DEVICE AND METHOD FOR MAKING

SAME

ASSISTANT COMMISSIONER FOR PATENTS WASHINGTON, D.C 20231

Sir.

Transmitted herewith is an amendment in the above-identified application.

- No additional fee is required.
- Small entity status of this application under 37 C.F.R. §1.9 and §1.27 has been established by a verified statement previously submitted.
- □ Small entity status of this application under 37 C.F.R. §1.9 and §1.27 has been established by a verified statement submitted herewith.
- Additional documents filed herewith:

PCT Transmittal Letter/Declaration/Drawings 2 sheets Submission of English Translation and Declaration English Translation of Specification

PTO/PCT Rec'd 3 0 NOV 1999

09/402472

Preliminary Amendment

The fee has been calculated as shown below.

	(Col. 1)		(Col. 2)	(Col. 3)	SMAL	L ENTITY		HAN A SMALL NTITY
	CLAIMS REMAINING AFTER		HIGHEST NUMBER PREVIOUSLY PAID FOR	PRESENT EXTRA	RATE	ADDITIONAL FEE	RATE	ADDITIONAL FEE
TOTAL	* 7	MINUS	** 20	= 0	X9 =	\$	x18 =	\$.00
INDEP	* 1	MINUS	*** 3	= 0	X39 =	\$	x78 =	\$.00
☐ FIRST PRESENTATION OF MULTIPLE DEPENDENT CLAIM					+130=	\$	+260=	\$
TOTAL \$							TOTAL	\$.00

A check in the amount of \$_____ is attached.

- Please charge any additional fees for the papers being filed herewith and for which no check is enclosed herewith, or credit any overpayment to deposit Account No. 15-0030. A duplicate copy of this sheet is enclosed.
- If these papers are not considered timely filed by the Patent and Trademark Office, then a petition is hereby made under 37 C.F.R. §1.136, and any additional fees required under 37 C.F.R. §1.136 for any necessary extension of time may be charged to deposit Account No. 15-0030. A duplicate copy of this sheet is enclosed.

OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P.C.

Gregory J. Maier Attorney of Record Registration No.25,599 William E. Beaumont Registration No. 30,996

Mallen

Fourth Floor 1755 Jefferson Davis Highway Arlington, Virginia 22202 (703) 413-3000

*If the entry in Column 2 is less than the entry in Column 1 write "O" in Column 3.

^{**}If the "Highest Number Previously paid for" IN THIS SPACE is less than 20 write "20" in this space.

***If the "Highest Number Previously paid for" IN THIS SPACE is less than 3 write "3" in this space.

IN THE UNITED STATES PATENT & TRADEMARK OFFICE

IN RE APPLICATION OF

DANIEL CELERIER ET AL

: ATTN: NEW APPLICATION DIVISION

SERIAL NO: 09/402,472 (Based on PCT/FR98/00728)

FILED: OCTOBER 12, 1999

FOR: INTERNAL COMBUSTION

ENGINE EXHAUST DEVICE AND METHOD FOR MAKING SAME

PRELIMINARY AMENDMENT

ASSISTANT COMMISSIONER FOR PATENTS WASHINGTON, D.C. 20231

SIR:

Preliminary to any action on the merits, please amend the above-identified application as follows:

IN THE SPECIFICATION

Page 1, between lines 2 and 3, insert

--BACKGROUND OF THE INVENTION

-- Field of the Invention--;

between lines 8 and 9, insert

-- Discussion of the Background --.

Page 2, between lines 23 and 24, insert

--SUMMARY OF THE INVENTION--.

Page 4, between lines 8 and 9, insert

--BRIEF DESCRIPTION OF THE DRAWINGS--;

between lines 19 and 20, insert

-- DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS--.

IN THE CLAIMS

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Claim 1, line 1, change "[1]" to --1.--;

line 2, delete "(1)";

line 3, delete "(2)";

line 4, delete "(2)"; same line, delete "(3)";

line 8, delete "(1)"; same line, delete "(2)".

Claim 2, line 1, change "[2]" to --2.--;

line 3, delete "(1)".

Claim 3, line 1, change "[3]" to --3.--;

line 2, change "any one of claims 1 to 2" to --claim 1--;

line 3, delete "(1)".

Claim 4, line 1, change "[4]" to --4.--;

line 2, change "any of claims 1-3" to --claim 1--.
```

Please add new Claims 5-7 as follows:

--5. An exhaust device for internal combustion engines according to claim 2, characterized in that the said pipe element is provided with a wall made of stainless metal alloy.

- 6. A process of making an exhaust device according to claim 2, characterized in that the said tool comprises an ogival mandrel.
- 7. A process of making an exhaust device according to claim 3, characterized in that the said tool comprises an ogival mandrel.--

IN THE ABSTRACT OF THE DISCLOSURE

Please insert the following new Abstract:

--An internal combustion engine exhaust device. The device includes a conduit element through which exhaust gases flow. The conduit element includes a housing for mounting a measurement sensor such as an oxygen probe. The housing is formed by a hole extended by an insert produced directly through the conduit element.--

REMARKS

Favorable consideration of this application, as presently amended, is respectfully requested.

By way of the present Preliminary Amendment, Applicants have amended the application to place it in better form for examination. Accordingly, appropriate headings have been added to the various sections of the specification. Unnecessary reference numerals have been removed from the claims. Multiple dependencies have been removed and reinstated as singly dependent claims. A new Abstract has been inserted in standard U.S. format. No new matter has been entered by way of this amendment.

In view of the above, Applicants submit that the application is now in condition for examination. Accordingly, an early and favorable action is respectfully requested.

Respectfully submitted, OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P.C.

Gregory J. Maier Attorney of Record Registration No. 25,599 Robert F. Gnuse Registration No. 27,295

Crystal Square Five - Fourth Floor 1755 Jefferson Davis Highway Arlington, VA 22202 (703) 413-3000 Fax #: (703) 413-2220 GJM/RFG:jlf

WILLIAM E. BEAUMONT REGISTRATION NUMBER 30,996

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WO 98/45584

PCT/FR98/00728

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INTERNAL COMBUSTION ENGINE EXHAUST DEVICE AND METHOD FOR MAKING SAME

The present invention has as its object an exhaust device for internal combustion engines, and a process for manufacturing same. The present invention relates more particularly to an exhaust pipe provided with a housing suitable for mounting a measuring sensor and to the process for making such a housing.

The modern internal combustion engines of motor vehicles are equipped with an electronic control system which adjusts the quantity of fuel injected, the quantity of exhaust gas recirculated, etc. on the basis of preprogrammed strategies and as a function of engine operating conditions.

Among the items of information required by the electronic control systems in order to determine the operating conditions and consequently to adapt the quantity of fuel injected (the degree of opening of the EGR valve, etc.) there are included those relating to the composition and/or to the temperature of the exhaust gases and more particularly to the residual oxygen concentration. These items of information relating to the exhaust gases are delivered by appropriate measuring sensors, which are disposed along the path of the exhaust gases.

In the standard case, the measuring sensors with which the exhaust line is equipped are screwed into internally threaded housings traversing the wall of the

exhaust pipes, in such a way as to bring the analysis cells into contact with the flow of exhaust gases.

In view of the slight thickness of the walls of the exhaust pipes in current use (between 1.5 and 2 mm on average) relative to the diameters of the holes to be made (more than 20 mm), the internally threaded holes in the standard case are formed by appropriate rings which are attached by welding in openings made through the exhaust pipes (SEFG welding or resistance welding).

It became apparent to the Applicant that reliance on rings suffers from disadvantages, particular from a large percentage of defects in assembly and leaktightness. In fact, the heating during welding tends to deform the internal threads of the rings, which sometimes has the effect either of preventing the sensor from being screwed in or, on the other hand, preventing the sensor from being unscrewed. In addition, these deformations affect the leaktightness of assembly and therefore cause burned gases to leak out or, depending on the operating point of the engine, even air to be sucked in, which proves particularly detrimental to the quality of the measurements, especially when the sensor is an oxygen sensor.

The object of the present invention is therefore an exhaust pipe provided with an internally threaded hole for housing a sensor used for analysis of the composition of the gases, this hole being made directly through the wall of the pipe itself without threaded ring attached by welding.

The exhaust device according to the invention for internal combustion engines has a pipe element inside which there flow the exhaust gases, this pipe element having a housing in which a measuring transducer such as an oxygen sensor can be mounted.

According to the invention, the exhaust device is characterized in that the housing designed for mounting of the sensor is formed by a hole prolonged by a bush made directly through the wall of the pipe element.

According to another characteristic of the exhaust device comprising an object of the invention, the pipe element in which there is formed the hole prolonged by a bush is provided with a wall of substantially uniform thickness of between 1 and 3 mm.

According to another characteristic of the exhaust device comprising an object of the invention, the pipe element in which there is formed the hole prolonged by a bush is made of stainless metal alloy.

The present invention also relates to a process for making such a housing. According to the invention, the housing made through the wall of the pipe element itself is obtained from a first flow drilling operation, which comprises drilling through the wall with a tool, a speed and a penetration force adapted to cause melting and upsetting of the material around the tool in proportion to the advance of this tool, until a bush of required height and diameter is obtained.

According to another characteristic of the working process comprising an object of the invention, the tool used for the flow-drilling operation comprises an ogival mandrel.

According to another characteristic of the working process comprising an object of the invention, the first flow-drilling operation is then followed by a second operation of thread tapping by deformation.

The objectives, aspects and advantages of the present invention will be better understood on the basis of the description given hereinafter of a non-limitative practical example of the invention with reference to the attached drawings, wherein:

Fig. 1 is a view in partial axial section of an exhaust pipe according to the invention equipped with a measuring sensor;

Figs. 2 and 3 are detail views of the pipe according to Fig. 1, precisely indicating the process for making the housing of the sensor.

According to the figures, only the component parts necessary for understanding of the invention have been shown. In addition, to simplify reading of the drawings, like elements are designated by like reference symbols from one figure to another.

Referring to Fig. 1, there is shown an exhaust pipe element designated as 1 provided on an exhaust line of an internal combustion engine mounted, for example, on a motor vehicle. This pipe, which is formed by a simple tube of stainless metal alloy with slight thickness (standard steel or aluminum-clad steel) of between 1 and 3 mm, and which is designed, for example, to extend into the exhaust manifold and the catalytic converter, which are not illustrated, is equipped with a housing 2 for a measuring sensor 3, such as a lambda oxygen sensor.

Housing 2 is made directly through the wall of the tube itself, by virtue of the process described according to Figs. 2 and 3.

According to Fig. 2, the first operation comprises machining, by means of flow drilling, a hole 21 prolonged by a bush 22. This hole 21 and this bush 22 are obtained by drilling the wall of the tube with an ogival mandrel or punch 4, of tungsten carbide, for example, turning at high speed, in excess of 500 rpm and preferably between 3000 and 5000 rpm, and driven into the tube with a certain penetration force.

The contact of the rapidly rotating tip produces a large local temperature rise, which transforms the metal to the plastic state. The thrust exerted via the punch by the feed system causes it to penetrate progressively into the hole thus roughed out while upsetting the material around it. The metal flowing in the feed direction forms a neck and that flowing in reverse direction forms a

flange. A collar 41 situated on the upper part of the punch can turn down the metal flowing back at the outside of the tube, thus giving it a plane surface which facilitates support and leaktightness of sensor 3.

In this way an accurately sized hole 21 prolonged by a bush 22 is obtained in a few seconds. In this bush 22 it is then possible to form a thread to permit sensor 3 to be screwed in. According to Fig. 3, this second operation of forming a thread 23 is achieved by thread rolling with a tap.

This operation of chipless thread tapping comprises obtaining the thread by deformation of the material of bush 22. To do so, a tool 5 having an active surface in the form of a screw is used as the tap. The tap operates by rolling, with deformation of the material of the bush, the profile of thread 23 then being impressed by displacement of material from the root of the thread toward the crest. The speed of rotation and the force of penetration of the tap are adapted to produce the desired strength of the threads. It is possible to choose a speed of rotation of the tap ranging preferably between 700 and 1500 rpm, but this is not limitative with respect to the present invention.

Thus, in two relatively simple operations which can be achieved rapidly, it is possible to make an internally threaded housing 2 directly in the wall of exhaust pipe 1 itself, in a manner which is substantially simpler than the prior art, which effectively comprises drilling the

exhaust pipe or cutting it by stamping, trimming this orifice, making a machined sensor support from stainless steel, welding this support onto the pipe, and finally flushing to evacuate the metal particles produced by the preceding operations.

Thus, independently of the advantages in the quality of threading achieved by virtue of the invention compared with the prior art of an attached and welded ring or insert, the present invention offers the additional advantage of being more economical and simpler to use.

Of course, the invention is not limited merely to the described and illustrated embodiment, which was given only by way of example. To the contrary, the invention comprises all techniques equivalent to the described means as well as combinations thereof if they are performed according to the spirit of the invention.

Thus the present invention is not limited solely to making an internally threaded hole for the housing of an oxygen sensor, but it can be applied for making all internally threaded holes machined in the exhaust line of internal an combustion engine and necessary installation of the different transducers or sensors required for control of the engine and/or for diagnostic evaluation of the device or devices provided in the exhaust line for treatment of the burned gases by catalytic conversion. Similarly, the present invention is also applicable to exhaust pipes having a plurality of concentric walls. In this case, the internally threaded

hole necessary for mounting the transducer is made by performing flow drilling through the different walls.

CLAIMS

- [1] An exhaust device for internal combustion engines having a pipe element (1) inside which there flow the exhaust gases, the said pipe element (1) having a housing (2) in which a measuring transducer such as an oxygen sensor can be mounted, characterized in that the said housing (2) is formed by a hole prolonged by a bush (3) made directly through the wall of the said pipe element (1), the said housing (2) being obtained from a first flow-drilling operation followed by a second operation of thread tapping by deformation, the said flow-drilling operation comprising drilling through the wall with a tool, a speed and a penetration force adapted to cause melting and upsetting of the material around the tool in proportion to the advance of this tool, until a bush of required height and diameter is obtained.
- [2] An exhaust device for internal combustion engines according to claim 1, characterized in that the said pipe element (1) is provided with a wall of substantially uniform thickness of between 1 and 3 mm.
- [3] An exhaust device for internal combustion engines according to any one of claims 1 to 2, characterized in that the said pipe element (1) is provided with a wall made of stainless metal alloy.

[4] A process for making an exhaust device according to any one of claims 1 to 3, characterized in that the said tool comprises an ogival mandrel.

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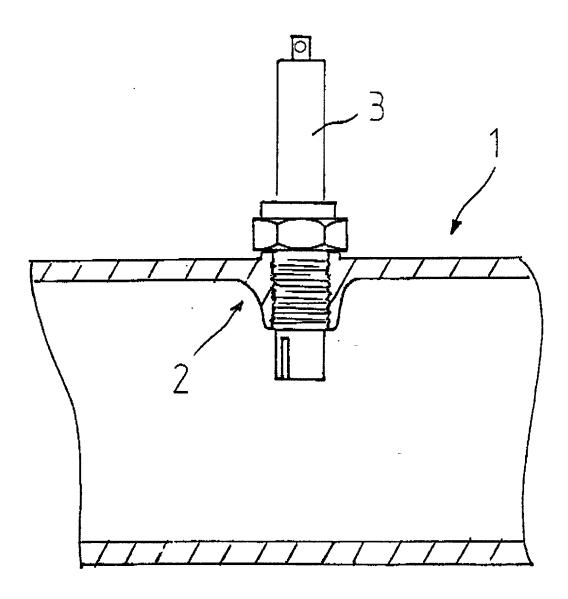
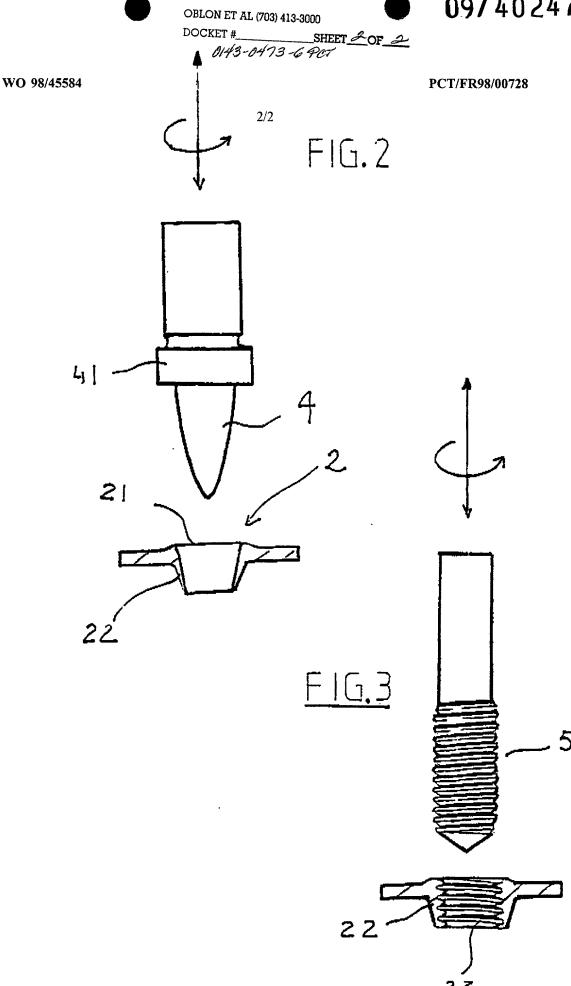


FIG.1



Declaration and Power of Attorney for Patent Application Déclaration et Pouvoirs pour Demande de Brevet

French Language Declaration

	En tant l'inventeur nommé ci-après, je déclare par le présent acte que:	As a below named inventor, I hereby declare that:				
	Mon domicile, mon adresse postale et ma nationalité sont ceux figurant ci-dessous à côté de mon nom	My residence, post office address and citizenship are as stated next to my name				
	Je crois être le premier inventeur original et unique (si un seul nom est mentionné ci-dessous), ou l'un des premiers co-inventeurs originaux (si plusieurs noms sont mentionnés ci-dessous) de l'objet revendiqué, pour lequel une demande de brevet a été déposée concernant l'invention intitulée	name i (if plur which Inventio	e I am the original, first and sole inventor (if only one is listed below) or an original, first and joint inventor all names are listed below) of the subject matter is claimed and for which a patent is sought on the on entitled			
io Li						
		DEATO	CE AND METHOD FOR MAKING SAME			
ru •	et dont la description est fournie ci-joint à moins	the specification of which:				
	□ ci-joint		is attached hereto.			
	□ a été déposée le		was filed on 12 October 1999			
	sous le numéro de demande des Etats-Unis ou le numéro de demande international PCT		as United States Application Number or PCT International Application Number 09/402,472			
	et modifiée le		and was amended on			
	(le cas échéant).		(if applicable).			
	Je déclare par le présent acte avoir passé en revue et compris le contenu de la description ci-dessus, revendications comprises, telles que modifiées par toute modification dont il aura été fait référence ci-dessus.		I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.			
	Je reconnais devoir divulguer toute information pertinente à la brevetabilité, comme défini dans le Titre 37, § 1.56 du Code fédéral des réglementations.	materia	wledge the duty to disclose information which is it to patentability as defined in Title 37, Code of Regulations, § 1.56.			

PTO/SB/105 (Rev. 5-95). Approved for use through 9/30/98. OMB 0651-0032. Patent and Trademark Office: U.S. DEPARTMENT OF COMMERCE. Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it contains a valid OMB control number.

French Language Declaration

Je revendique par le présent acte avoir la priorité étrangère, en vertu du Titre 35, § 119(a)-(d) ou § 365(b) du Code des Etats-Unis, sur toute demande étrangère de brevet ou certificat d'inventeur ou, en vertu du Titre 35, § 365(a) du même Code, sur toute demande internationale PCT désignant au moins un pays autre que les Etats-Unis et figurant cidessous et, en cochant la case, j'ai aussi indiqué ci-dessous toute demande étrangère de brevet, tout certificat d'inventeur ou toute demande internationale PCT ayant une date de dépôt précédant celle de la demande à propos de laquelle une priorité est revendiquée.

Prior foreign application(s) Demande(s) de brevet antérieure(s) FRANCE 97/04411 (Country) (Number) (Numéro) (Pays) (Country) (Number) (Pays) (Numéro) Je revendique par le présent acte tout bénéfice, en vertu du Titre 35, § 119(e) du Code des Etats-Unis, de toute demande de brevet provisoire effectuée aux Etats-Unis et figurant cidessous. (Application No.) (Nº de demande) (Filing Date) (Date de dépôt) (Application No.) (Nº de demande) (Filing Date)

Te revendique par le présent acte tout bénéfice, en vertu du Titre 35, § 120 du Code des Etats-Unis, de toute demande de brevet effectuée aux Etats-Unis, ou en vertu du Titre 35, § 365(c) du même Code, de toute demande internationale PCT désignant les Etats-Unis et figurant ci-dessous et, dans la mesure où l'objet de chacune des revendications de cette demande de brevet n'est pas divulgué dans la demande antérieure américaine ou internationale PCT, en vertu des dispositions du premier paragraphe du Titre 35, § 112 du Code des Etats-Unis, je reconnais devoir divulguer toute information pertinente à la brevetabilité, comme défini dans le Titre 37, § 1.56 du Code fédéral des réglementations, dont j'ai pu disposer entre la date de dépôt de la demande antérieure et la date de dépôt de la demande nationale ou

(Date de dépôt)

internationale PCT de la présente demande: PCT/FR98/00728 10 Apri 10 April (Application No.) (Nº de demande) (Filing Date) (Date de dépôt) (Application No.) (N⁰ de demande) (Filing Date) (Date de dépôt)

Je déclare par le présent acte que toute déclaration ci-incluse est, à ma connaissance, véridique et que toute déclaration formulée à partir de renseignements ou de suppositions est tenue pour véridique; et de plus, que toutes ces déclarations ont été formulées en sachant que toute fausse déclaration volontaire ou son équivalent est passible d'une amende ou d'une incarcération, ou des deux, en vertu de la Section 1001 du Titre 18 du Code des Etats-Unis, et que de telles déclarations volontairement fausses risquent de compromettre la validité de la demande de brevet ou du brevet délivré à partir de celle-ci.

I hereby claim foreign priority under Title 35, United States Code, § 119(a)-(d) or § 365 (b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below, by checking the box, and have also identified below any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

> Priority Not Claimed Droit de priorité non revendiqué

10 April 1997 (Day/Month/Year Filed) $\mathbf{x}\mathbf{x}$ (Jour/Mois/Année de dépôt) (Day/Month/Year Filed) (Jour/Mois/Année de dépôt)

I hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below.

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s), or § 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

(Status) (patented, pending, abandoned) (Statut) (breveté, en cours d'examen, abandonné)

(Status) (patented, pending, abandoned) (Statut) (breveté, en cours d'examen, abandonné)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

French Language Declaration

POUVOIRS: En tant que l'inventeur cité, je désigne par la présente l'(les) avocat(s) et/ou agent(s) suivant(s) pour qu'ils poursuive(nt) la procédure de cette demande de brevet et traite(nt) toute affaire s'y rapportant avec l'Office des brevets et des marquees: (mentionner le nom et le numéro d'enregistrement).

co-inventeur supplémentaire.)

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith: (list name and registration number)

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French Language Declaration

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Nationalité		Citizenship	
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(Fournier les mêmes renseignements et la signature de tout co-inventeur supplémentaire)

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